

Application

Volumetric feeding of free flowing to very poorly flowing powders (e.g. lumpy, moist or bridge building materials) as well as fibers, flakes and other bulk materials. The feeder can be upgraded to a loss-in-weight feeder system at any time.

Design

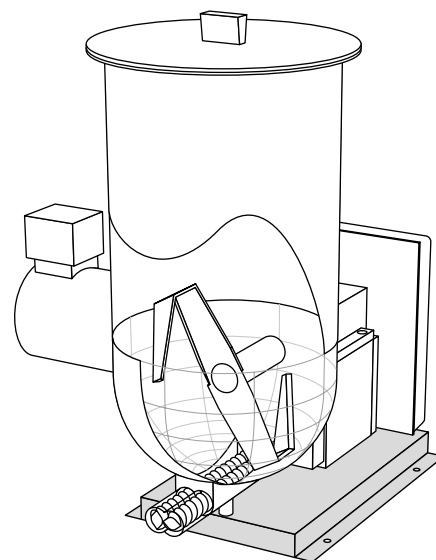
Twin screw feeder with interchangeable feeding tools. All parts in contact with the material being fed are stainless steel. Feeding equipment is easy to disassemble. The horizontal agitator gently moves the bulk material to the large throat and then into the screws.

Controller: (see separate data sheets)

The SmartConnex™ control system allows individual or multi-component control. Each feeder has its own control module. Connection between feeders, operator interface and smart I/O is via an industrial network. A variety of protocols is available for connection to the plant's host system.

Hazardous Location Options: (see sheet I-000002)

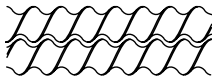
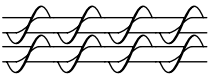
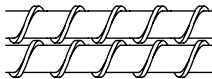
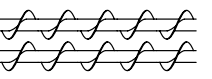
NEC *contact factory*
ATEX *contact factory*



Feed Screws and Sample Feed Rates

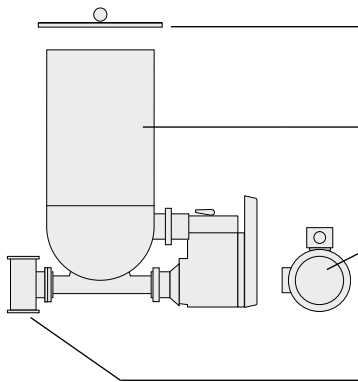
Feeder screws are determined based on the material being fed. The theoretical throughput range of 1:100 is influenced by feeder configuration and material characteristics. The sample feed rates below were tested with a free-flowing material (semolina, bulk density 0.783 kg/dm³).

Attention: Actual feed rates depend on individual material characteristics. At higher screw speeds a poorly flowing powder may only achieve 30-50% of the throughput possible with a free-flowing material due to reduced degree screw fill. For feed rates at the upper or lower limits of the theoretical range, check with a Coperion K-Tron Test Lab.

Pitch		 Twin concave screws	 Twin auger screws	 Twin spiral screws	 Double auger screws	Screw speed range
coarse	dm³/h ft³/h	0.7 - 66 0.025 - 2.33	1.1 - 97 0.039 - 3.42	0.8 - 78 0.028 - 2.75	0.8 - 77 0.028 - 2.72	RPM 1.5 - 154
fine	dm³/h ft³/h	0.4 - 36 0.014 - 1.27	0.3 - 29 0.011 - 1.02	0.5 - 49 0.018 - 1.73	0.6 - 57 0.021 - 2.01	RPM 1.5 - 154

DC motor with KCM controller / Range 1:100 / Max. motor speed 2000 RPM
Pre-reducer with a reduction of 1:4 available.

Configuration

	Description	Selection	Remarks	Weight kg [lb]
	Cover	plastic stainless		24 [52.8]
	Hopper	12 dm ³ [0.4 ft ³]		
	Motor	180 VDC 105 W IP65		
	Outlet	Horiz. outlet (std) Vertical outlet Pressure compensation		

Materials:

Material contact parts*: Stainless steel

DIN 1.4404, 1.4435 (AISI 316L)

DIN 1.4409 (ASTM A743 CF3M)

*Horiz. agitator: DIN 1.4034 (AISI 420) standard

DIN 1.4404 (AISI 316L) option

Seals: PTFE, Neoprene, Silicone

Painting: Light gray RAL 7035

Temperature-Limits:

Ambient: 0...40°C [32...104°F]

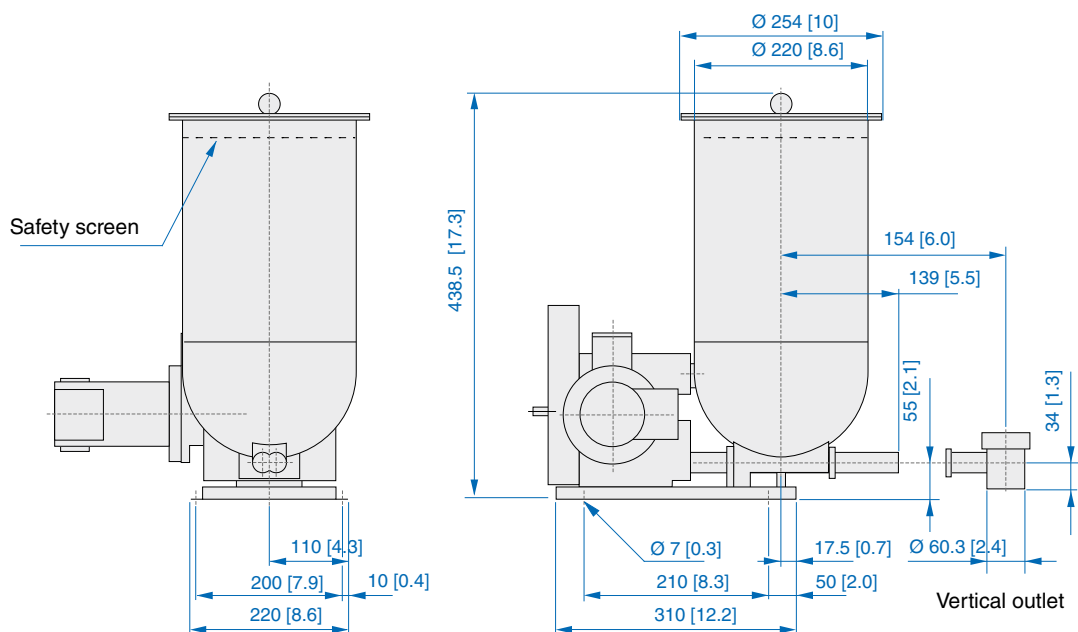
Material: 0...50°C [32...122°F]

for other material temperatures contact factory

Options

- 1 Safety screen
- 2 Vertical outlet
- 3 Special paint / finish
- 4 Extended screws

Dimensions mm [in]



Caution: these measurements are for general reference only. Please consult dimensional drawing for exact measurements